

Work Order ID 120179

120179

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August-27-14 8:03:51 AM

Item ID: D206-781-043

Accept

N9000040100

Setup Start

NS1

Revision ID:

Split

Stop

NS2

Item Name: Baggage Compartment Protector Wall Ohly

Start Date: 5/30/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/04/14 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 14-08-27

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D407-781	E

100 Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D206-781-043

CHG.001

2

DAS
38
9-89

14-8-27

110 Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

2x

DAS
28
9-89

AUG 27 2014

120 QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

2

DAS
38
9-89

14-8-27

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Item ID: D206-781-043

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Baggage Compartment Protector Wall Only

Stop *NS2*

Start Date: 5/30/14 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 6/04/14 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130						1		AUG 28 2013	DAS 86 9-89
Packaging	Memo	0.00							

Packaging

Identify and pack for shipping as per PPP D206-781-043

Location: 117
PPP rev: _____

140 QC21- Final Inspection - Work Order Release 0.00

140 Memo 0.00

Quality Control

MLJ 14-08-28

A 14-8-28

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Work Order ID: 120179

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Parent Item: D206-781-043

D206-781-043

Parent Item Name: Baggage Compartment Protector Wall Only

Start Date: 5/30/14

Required Date: 6/04/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3879-3		Manufactured	No			110	Each	4.0000	1	2			
D3879-3 Baggage Protector-Wall													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				PK		4							
				121479		4		Scrap	2	1	X		
D3800-1-100		Manufactured	No			110	f	150.6700	5	10			
D3800-1-100 Hook And Loop Strip (1" Soft)													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST419		150.67							
				113767		0.67							
				121596		150							
D3800-3-100		Manufactured	No			110	f	162.6700	5	10			
D3800-3-100 Hook And Loop Strip (1" Hard)													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST419		162.67							
				117520		0.5							
				117724		3.17							
				121710		159							
D3930-1		Manufactured	No			110	Each	18.0000	2	4			
D3930-1 Clip													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST067		18							
				117514		18							

Picklist Print

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Parent Item: D206-781-043

D206-781-043

Parent Item Name: Baggage Compartment Protector Wall Only

Start Date: 5/30/14

Required Date: 6/04/14

Start Qty: 2.00

Required Qty: 2.00

D3931-1 Manufactured No

110

Each

15.0000

2

4

D3931-1

Angle

**

DAS
28
9-89

AUG 27 2014

Location

Loc Qty

Loc Code

ST067

15

52725

15

MS35207-262

Purchased

No

110

Each

121.0000

4

8

MS35207-262

Screw

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST282

121

115016

21

121014

100

NAS1149C0332R

Purchased

No

110

Each

4,175.000

8

16

NAS1149C0332R

WASHER

**

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

83

m129682

83

ST278

4092

122063

41

125654

609

m126319

61

m127306

2500

m127410

455

m127831

26

m128591

75

m129390

106

m129499

183

m129909

36

DAS
28
9-89

16x

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Shop Packet Print

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Parent Item: D206-781-043

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Parent Item Name: Baggage Compartment Protector Wall Only

Start Date: 5/30/14

Required Date: 6/04/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

110

Each

3,251.000

8

16

DAS

28

9-89

MS21042L3

Nut

AUG 27 2014

Location

Loc Qty

Loc Code

ST307

3251

123900

948

M127410

11

M127831

41

M128401

42

M128754

2209

16x

MS24694-S50

Purchased

No

110

Each

363.0000

8

16

MS24694-S50

Screw

**

DAS

28

9-89

Location

Loc Qty

Loc Code

ST293

363

m129022

363

16x

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Shop Packet Print

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